

# PRIMARY WEAPONS SYSTEMS

# EVOLVE

## INSTRUCTIONS FOR MK1 MOD 2-M HANDGUARD REMOVAL AND REINSTALL:

1. Using your rifle service tool, turn the gas adjustment knob to setting 2. In setting 2, the roll pin should be facing down towards the barrel.
2. Using the cross head section of your rifle service tool (or a flathead screwdriver), unscrew the handguard screws on each side of the handguard until they come to a stop (approximately 3-5 turns).
3. Push the handguard plate on the ejection port side (right to left), in towards the upper so that the alignment tab on the left side clears the receiver, then pull the handguard forward to remove. The handguard should remove with very little force. This process requires very little force; **please contact PWS Customer Service if you need assistance.**
4. Reinstall by sliding the handguard over the trunnion ensuring the interior tab on the left side clears the receiver. Once the tab clears the receiver, push the handguard plate on the ejection port side, in towards the upper until flush with receiver.
5. Hand tighten screws on each side of the handguard plate, then using the rifle service tool cross head, apply a  $\frac{1}{4}$  turn on each side until fully tightened.
4. Ensure that there is a slight air gap/clearance between the gas block and the handguard interior rail. Failure to leave this gap can impact accuracy.

